

VFR-AK AK-47 Handguard Installation Instructions

WARNING!

Make sure your Rifle is unloaded before you begin any procedures.

Rifle Disassembly (Fig. 1)



Fig. 1

Gas Tube and Handguard removal

Gas Tube Retaining Lever

Fig. 2



Rotate the Gas Tube Retaining Lever upward until the Gas Tube can be pulled upward at the back, and off the rifle (Fig. 2).

Fig. 3



Fig. 4



Using a wrench or a bench vise, gently lock across the flat side portions in back of the Gas Tube. Grab the Handguard firmly and rotate it around the Gas Tube axis until it is completely upside-down. Push straight down and off the Gas Tube (Fig. 3,4).

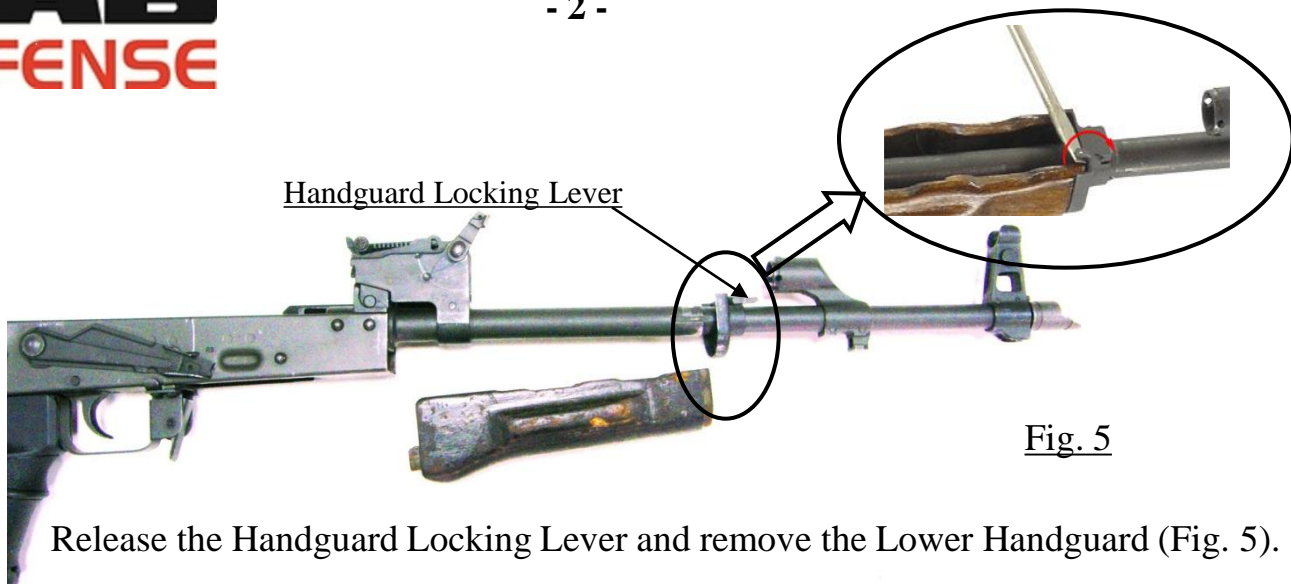


Fig. 5

Release the Handguard Locking Lever and remove the Lower Handguard (Fig. 5).

VFR-AK Handguard Installation

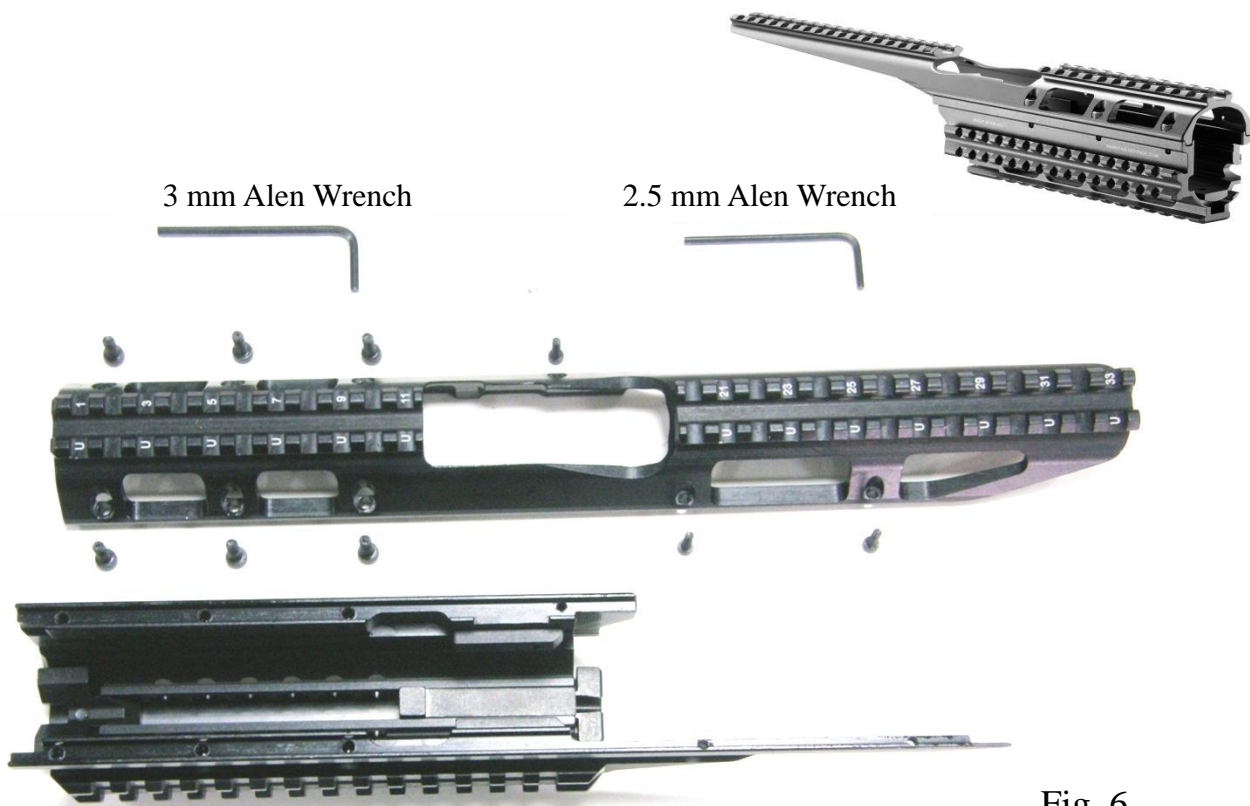
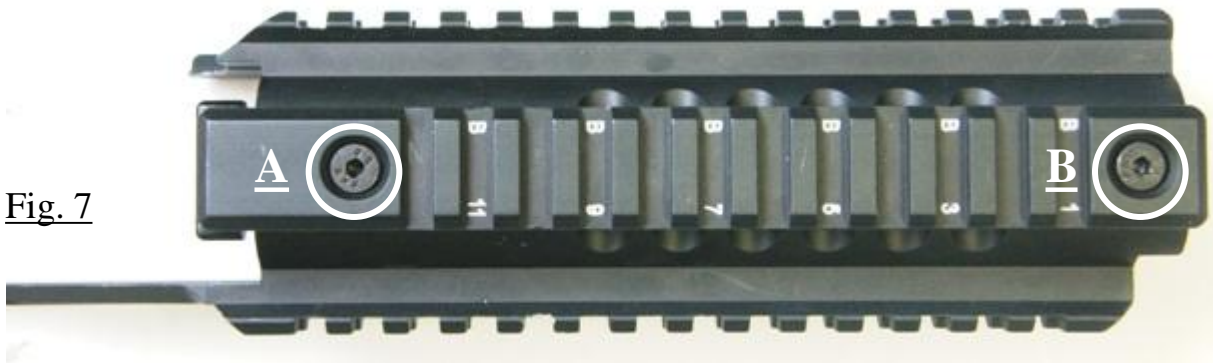
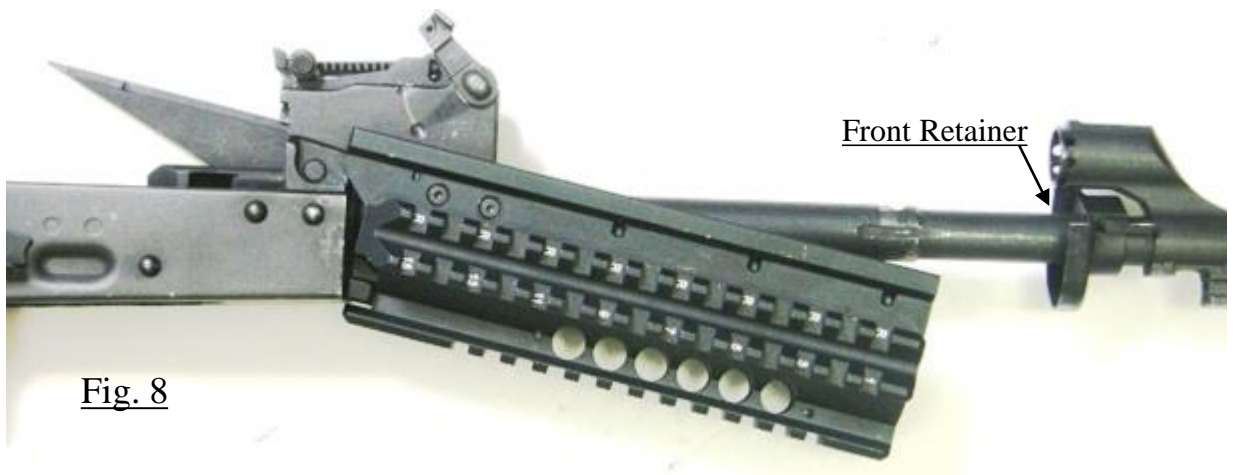


Fig. 6

Step 1. Remove the screws with appropriate Allen wrenches and separate the Upper Handguard from the Lower one (Fig. 6).

Fig. 7

Step 2. Slightly loosen screws A & B on the bottom of the Lower Handguard without completely removing them (Fig. 7).

Fig. 8

Step 3. Place the Lower Handguard on the receiver (Fig. 8).

Attention!!! Be careful of pointy and sharp edges during assembly!

Fig. 9

Step 4.

- Place the Front Retainer on the Lower Handguard.
- Lock the Lower Handguard by turning the Locking Lever 180 degrees (Fig. 9).
- Fasten Screws A & B of the Lower Handguard. Screw 'A' should be fastened first.



Fig. 10

•Step 4.

Place the Gas Tube on the receiver.

Lock the Gas Tube by turning the Locking Lever downward (Fig. 10).



Fig. 11

Step 5. Lift Rear Sight to vertical position, place Upper Handguard through Rear Sight and slide in place aligned with the proper Screw Holes (Fig 11).



Fig. 12

Step 6. Tighten Handguard Screws using the appropriate Allen wrenches (Fig 12).



Fig. 13

Step 7. Complete weapon assembly (Fig. 13).