



Tactical Shotgun Six Position Side Folding Stock with Scorpion Recoil System Installation Instructions

PART# A.1.10.1135, A.1.20.1135, A.1.40.1135

(Fits: 12 Ga Mossberg 500/535/590/835, Remington 870, Winchester 1200/1300 & SXP)

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Stock Installation

Point the shotgun in a safe direction and place the safety in the "on" position. Next, cycle the shotgun and carefully inspect the chamber to be sure the shotgun is unloaded.

Note: For use of this product of Winchester 1200 & 1300 shotguns, your magazine tube must be a minimum length of 6-1/4 inches long.

Step #1

Remove the existing recoil pad from your stock by unscrewing the two phillips head screws in the rear of the pad. Next use a long flat head screwdriver or the appropriate socket with extension to remove the stock bolt from the inside of the opening in the rear of the stock.

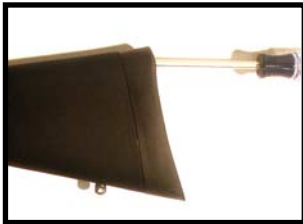


Figure 1

Step #2

With the buttstock in the folded position place the appropriate bolt with the supplied washer through the pivot housing and the appropriate adapter. **Caution:** Due to the many variations of firearms the area of the stock around the slide release lever may need to be trimmed or fitted to ensure the lever functions correctly. Check your firearm to ensure the slide release lever is functioning correctly before the firearm is used.

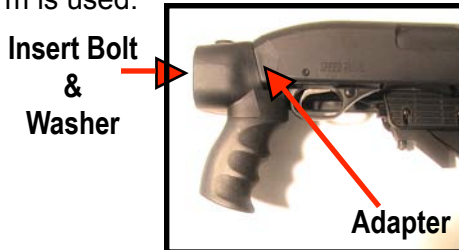


Figure 2

Step #3

Secure the buttstock to the shotgun receiver by tightening the bolt.

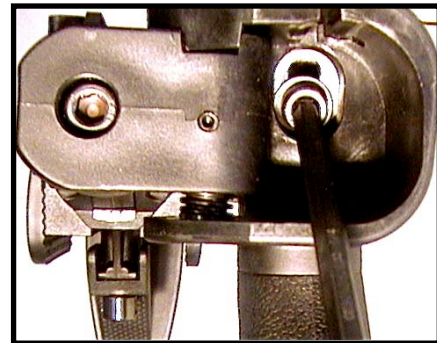


Figure 3

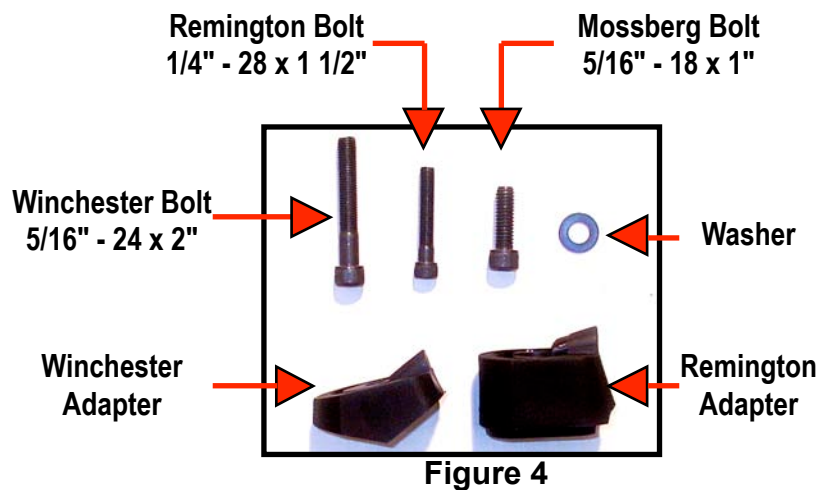


Figure 4

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Cheekrest Installation

Step #1

Pull down on the latch lever, and remove the buttstock from the buffer tube.

Step #2

Place the 6/32 nuts into the slots of the cheekrest rail.

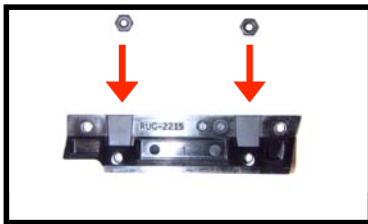


Figure 1

Step #3

Attach the right cheekrest rail onto the right side of the buttstock using the #6 x 48/2 3/8" flat head screws provided. Repeat the same process on the left side of the buttstock.

Note: Make sure that the nuts inside the rail do not fall out while installing the rail onto the buttstock.



Figure 2

Step #4

Slide the cheekrest onto the cheekrest rails and slide toward the rear of the buttstock.



Figure 3

Step #5

Line up the slots in the cheekrest with the holes in the cheekrest rails. Next use the 6-32 x 3/8" pan head screws provided to attach the cheekrest to the rails by securing the screws into the 6-32 nuts that were installed in the cheekrest rails in step 2.



Figure 4

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Pad Installation

Step #1

Begin by using the supplied alcohol swab to clean the area under the pivot housing.



Figure 1

Step #3

Place the adhesive pad on the bottom of the pivot housing, making sure the hole in the pad lines up with the pin in the pivot housing.



Figure 3

Step #2

Wait a few minutes until the alcohol is dried. Remove the backing from the adhesive pad.



Figure 2



Figure 4

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Pad Installation

Step #1

Begin by using the supplied alcohol swab to clean the cheekrest area on both sides of the stock.



Figure 1

Step #3

Place the adhesive pad on the top of the cheekrest, making sure the center of the pad is placed on the cheekrest molding line



Figure 3

Step #2

Wait a few minutes until the alcohol is dried. Remove the backing from the adhesive pad.



Figure 2

Step #4

Use your thumb to remove any air bubbles in the pad and to firmly press and secure the adhesive pad onto the cheekrest.



Figure 4

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