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# Akita Adjustable Hunting Stock and Forend with Cheekrest and Buttpad Installation Instructions

**PART# A.1.10.1175**

(Fits: Winchester SXP)

Thank you for purchasing an ATI product!



## Buttstock Installation

### Step #1

Remove the existing recoil pad from your stock by unscrewing the two phillips head screws in the rear of the pad. Next use a long flat head screwdriver or the appropriate socket with extension to remove the stock bolt from the inside of the opening in the rear of the stock.



**Figure 1**

### Step #2

Using a phillips head screwdriver unscrew and remove the recoil pad from the rear of the ATI stock.



**Figure 2**

### Step #3

Using a phillips head screwdriver unscrew and remove the screw from the rear of the lever housing.



**Figure 3**

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## Buttstock Installation

### Step #4

Remove the lever assembly from the bottom of the stock and remove the buttstock from the grip slide.

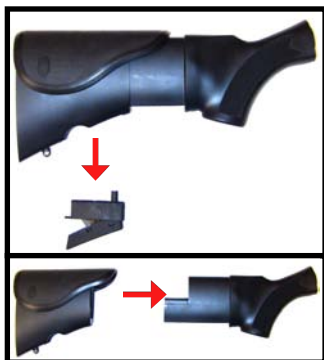


Figure 4

### Step #6

Using the provided M8-1.25 x 160mm bolt and washers insert the bolt into the grip slide.

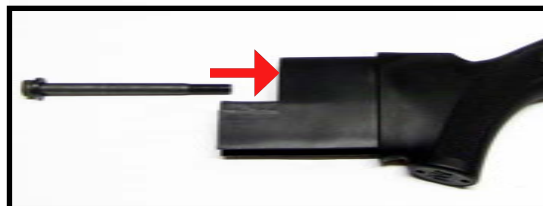


Figure 6

### Step #5

Locate the SXP adapter and place onto the receiver.

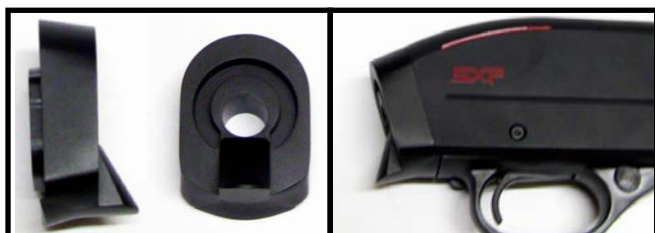


Figure 5A

Figure 5B

### Step #7

Use an extended allen wrench and tighten the bolt to the shotgun receiver.



Figure 7

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## Buttstock Installation

### Step #8

Slide the rear proportion of the buttstock onto the grip slide to the fully closed position and insert the lever assembly into the bottom of the stock.



Figure 8A

Figure 8B

### Step #9

Reinstall the screw from the rear of the lever housing to secure the lever assembly into place.



Figure 9

### Step #10

Reinstall the recoil pad by tightening the two phillips head screws, be sure to alternate the tightening of the screw so the recoil pad is even on the stock.



Figure 10

### Step #11

Adjust the cheekrest by removing the screw cover and the small set screw. The cheekrest slides back toward the recoil pad and can then be moved up or down. Slide it back into place at the desired height and reinstall the set screw and cover.

**Note: Snap in cheekrest plugs are used on the camo version, use a small screwdriver or similar tool to pop out the plug.**

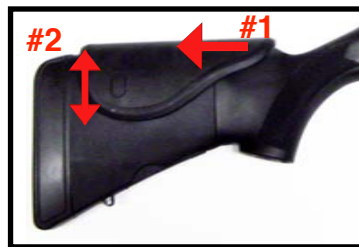


Figure 11

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## Forend Installation

### Step #1

Cycle the action once to make sure the hammer is cocked. Next engage the safety.

### Step #2

Depress the slide release and pull the forend halfway back. Next loosen the magazine cap and remove the barrel.

### Step #3

*Mossberg:* Remove the trigger group retaining pin by tapping it out with a blunt pin no greater than 3/16" in diameter.

*Winchester:* Remove the trigger group retaining pin by tapping it out with a blunt pin no greater than 1/4" in diameter.

*Remington:* Depress and hold the left shell stop. (Fig. 1)

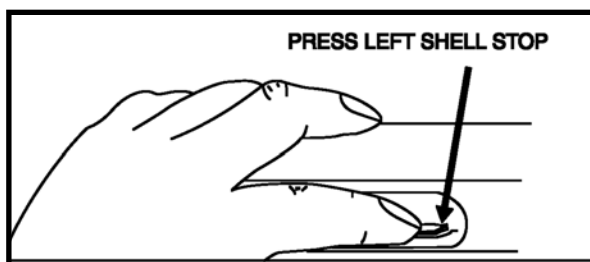


Figure 1

### Step #4

*Mossberg:* Place the shotgun upside down and pull out the trigger group by lifting up at the rear. (Fig. 2)

*Winchester:* Place the shotgun upside down and remove the retainer and trigger group pin. (Fig. 3)

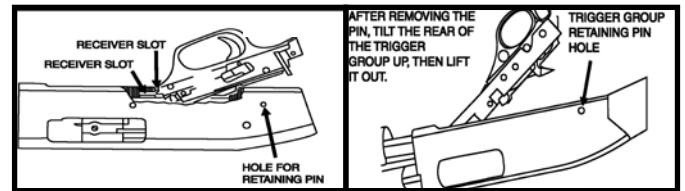


Figure 2

Figure 3

### Step #5

*Mossberg:* Remove the shell stop and the shell interrupter from the receiver.

*Winchester:* Place the shotgun in the upright position and pull the forend forward. Next pull off the magazine tube.

*Remington:* In a forward motion slide the forend off the magazine tube. (The bolt and slide block will also be removed) (Fig. 4)

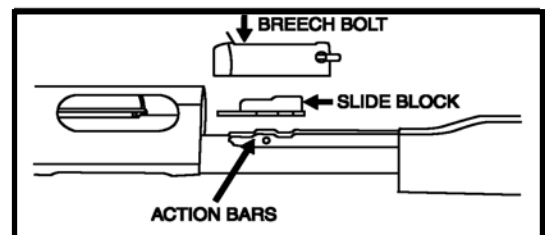


Figure 4

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## Forend Installation

### Step #6

**Mossberg:** Align the bolt slide with the cut out in the receiver by moving the forend and the action bars back and forth. Remove the bolt slide upward. Pull the forend and action bars forward & remove from the magazine tube. (Fig. 5)

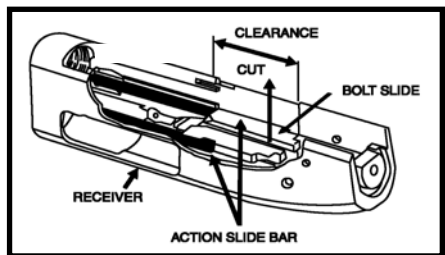


Figure 5

### Step #7

After removing the plastic bridges, assemble the forend to all models as shown. Due to varying receiver widths there may be interference between the rear of the forend and the front of the receiver. If this occurs use a rotary tool or file to remove material from the rear of the forend. (Fig. 6)

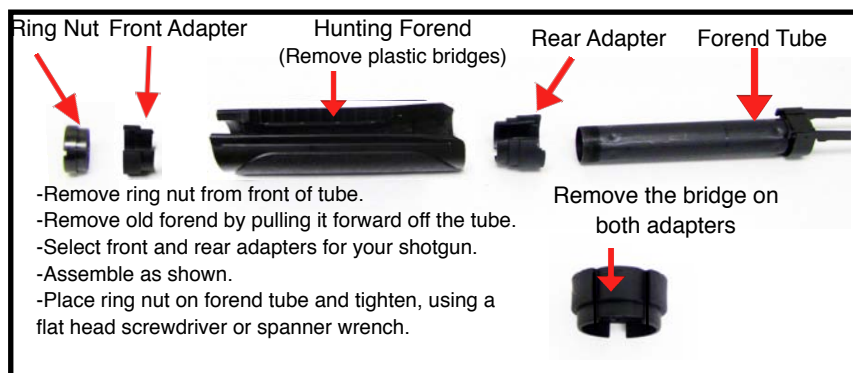


Figure 6

### Step #8

**Mossberg:** To reassemble, slide the forend back on the magazine tube and align the action bars with the openings in the receiver.

**Winchester:** Place the forend back on the magazine tube and replace the bolt in the action bar slots. (Fig. 7)

**Remington:** Slide the forend back on the magazine tube and replace the bolt and side block. Place the action bars into the receiver and pull in a backwards direction until it stops. (Fig. 8)

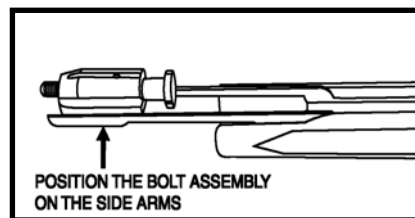


Figure 7

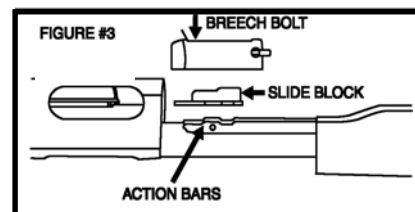


Figure 8

#### Use The Proper Adaptors (Part Numbers Marker Inside Adaptors)

Front Adaptors	Rear Adaptors
Mossberg Long = MF1 = 1	Mossberg 500/590/835 = MR = 3
Mossberg Short = MF2 = 2	Mossberg 500/590/835 = MR = 3
Remington 870 = RF (Norinco) = 4	Remington 870 = RR (Norinco) = 5
Winchester 1200/1300 = WF = 6	Winchester 1200/1300 = WR = 7
Winchester SXP = WF = 6	Winchester SXP = MF2 = 2

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## Forend Installation

### Step #9

*Mossberg:* Align the slots on the action bars with the slots on the bolt slide and replace the bolt slide. (Fig. 11)

*Winchester:* Align action bars with openings in the receiver and pull the forend backwards.

*Remington:* Press the right shell stop. The forend with the bolt will slide further backwards and stop again. Press the left shell stop and the forend will travel fully to the rear.

(Fig. 9 & 10)

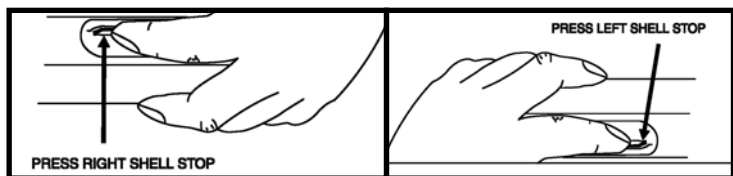


Figure 9

Figure 10

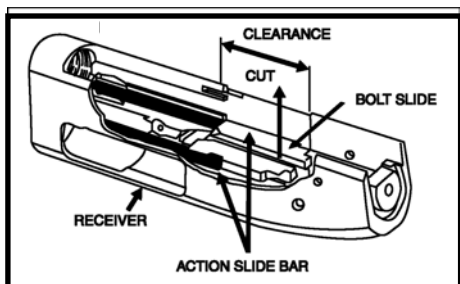


Figure 11

### Step #10

*Mossberg:* Replace both the shell interrupter and the shell stop. (Fig. 12)

*Remington:* Slide the forend forward approximately halfway and replace the barrel and magazine cap.

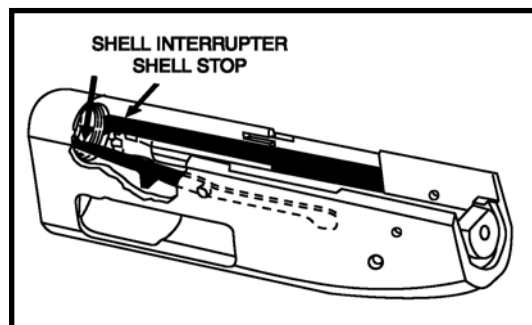


Figure 12

### Step #11

*Mossberg:* Replace the trigger group and the pin. (Fig. 13)

*Winchester:* Turn the shotgun upside down and replace the trigger group and the retaining pin. (Fig. 14)

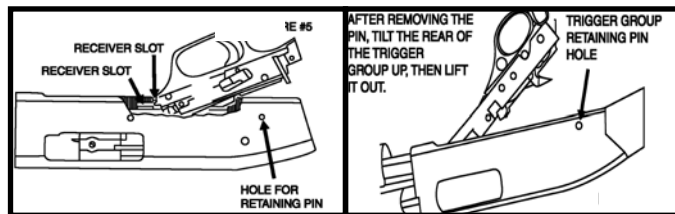


Figure 13

Figure 14

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