



Saiga Fiberforce Stock

Installation Instructions

Part # A.2.10.1276, A.2.20.1276, A.2.40.1276

(Fits: Saiga Firearms)

Advanced Technology
INTERNATIONAL

Thank you for purchasing an ATI product!



Gunstock Installation

Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back the bolt, and carefully inspect the chamber to be sure the firearm is unloaded.

Note: In order to install ATI's Fiberforce Stock, you must modify your trigger assembly and trigger guard to be moved forward on your Saiga. You may need a conversion kit for this step.

Step #1

Remove the receiver cover, recoil spring, bolt, buttstock, pistol grip, cleaning rod, upper handguard, and lower handguard per instructions in owner's manual.

Step #2

Place the pivot housing assembly into the receiver.

Step #3

With the pivot housing assembly in the receiver, mark the tang hole using a pencil. Remove the pivot assembly and start drilling a pilot hole in the center of the marked hole with a 1/16" starter drill bit. Next, move up to the 3/16" drill bit and drill a wider holes using the already drilled pilot hole.

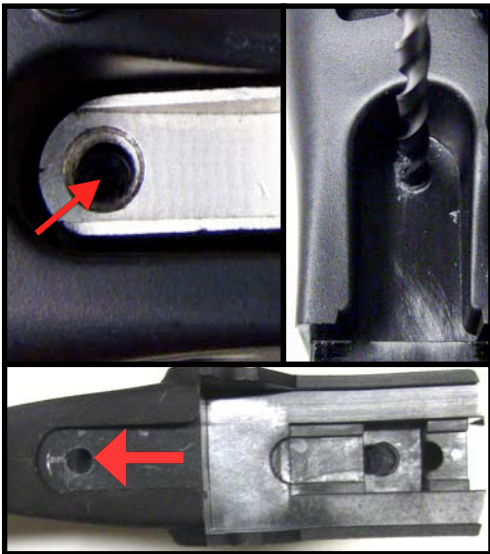


Figure 1

Step #4

Insert the original tang screw into the pre-drilled hole on the fiberforce stock, and tighten using a philips head screwdriver. Next insert the grip bolt through the bottom of the grip handle and tighten until the stock is completely secure to the firearm.



Figure 2

Step #5

Reinstall the receiver cover, recoil spring, and bolt back onto your firearm. Your new ATI Fiberforce Stock should now be securely installed to your firearm.



Figure 3

Advanced Technology International • Made In the USA • Limited Lifetime Warranty
2733 West Carmen Ave • Milwaukee, WI 53209
Toll Free: 800.925.2522 • Fax: 414.464.3112

www.ATIGunstocks.com